# AGIS SUPPLEMENTAL HEATERS

AGI

# LOW TEMPERATURE UPSTREAM HEATERS

AGI low temperature upstream heaters are your solution when a slight rise in temperature is required to help reduce humidity in your bin. Low temp heaters are designed to provide a consistent amount of heat which results in less cycling and increases the life of components.

- Temperature rise ranges from 5°C to 15°C (10°F to 30°F)
- Perfect solution for low temperature grain drying when less than 20  $^\circ\text{F}$  (11  $^\circ\text{C})$  temperature rise is required
- Built-in adjustable brackets fit a variety of centrifugal fans
- Built-in safety and troubleshooting features allow for safe operation and easy problem diagnosis
- · Adjustable airflow baffles allow for successful ignition at low burner pressures
- Remotely mounted control box
- · Industrial-grade ignitor and flame probe provide consistent lighting and long service life

## LOW TEMPERATURE DOWNSTREAM HEATERS

AGI low temperature downstream heaters are designed to supplement natural air drying systems when ambient conditions are not favorable. The heater is easily installed between the fan and the bin.

- Temperature rise ranges from 10°C to 12°C (18°F to 22°F) on 60K and 100K BTU models and from 25°C to 30°C (45°F to 55°F) on 200K BTU models.
- · Available for in-line and high speed centrifugal fans
- Electronic ignition
- · High heat limit safety switches
- · Airflow and pressure sensing safety devices included

### HIGH TEMPERATURE DOWNSTREAM HEATERS

AGI high temperature downstream heaters allow for crops to be efficiently and effectively dried inside of your grain bin. Recommended to be used along with a stirrator system.

- Temperature rise ranges from 15°C to 80°C (30°F to 140°F)\*
- Adjustable vaporizer on liquid propane models
- Built-in safety and troubleshooting features allow for safe operation and easy problem diagnosis
- · Y-Strainers keep fuel impurities out of valves
- · Transitions and adaptor plates available to match the appropriate fan/heater combination

# HIGH TEMPERATURE DOWNSTREAM AXIAL HEATERS

Axial heaters are designed for high temperature drying of corn and pulse crops. These heaters accommodate the high airflow of axial-bladed crop drying fans.

- Temperature rise ranges from 15°C to 80°C (30°F to 140°F)\*
- · Adjustable vaporizer on liquid propane models
- Built-in safety and troubleshooting features allow for safe operation and easy problem diagnosis
- Industrial-grade ignitor and flame probe provide consistent lighting and long service life



Low temperature upstream heater



Low temperature downstream heater



High temperature downstream heater



High temperature downstream axial heater

	Low temperate	ow temperature upstream heaters								
	PART #	FUEL	ТҮРЕ	CONTR	ROL TYPE	RECOMMENDED BTU				
		VAPOUR PROPANE	NATURAL GAS	MANUAL ON/OFF	THERMOSTAT CONTROLLED	FAN	OUTPUT			
	GGH-8390V	х	х	х		10-40HP Low Speed	37,500/346,000			
	GGH-8390VO	х	х		х	10-40HP Low Speed	37,500/346,000			
	GGH-8390V-50	х	х	х		40-50HP Low Speed*	37,500/346,000			
	GGH-8390VO-50	х	х		х	40-50HP Low Speed*	37,500/346,000			

Upstream heaters include orifices for both Natural Gas and Vapour Propane operation. \* GGH-\*\*\*\*\*-50 models recommended for use on 40hp fans where static pressures may exceed 6" water column.

#### Low temperature downstream heaters

	FUEL TYPE		CONTROL TYPE	RECOMMENDED		BTU
PART #	VAPOUR PROPANE	NATURAL GAS	MANUAL ON/OFF	FAN	INLET SIZE	OUTPUT
GGH-8350	х	х	х	3HP High Speed	9" x 14"	60,000
GGH-8351	х	х	х	5, 7HP High Speed	9" x 14"	100,000
GGH-8352	х	x	х	3HP In-line	18" Round	60,000
GGH-8353	х	х	х	5, 7HP In-line	24" Round	100,000
GGH-8354	х	х	х	10, 15HP High Speed	12" x 17"	200,000
GGH-8355	х	х	х	10, 15HP In-line	28" Round	200,000

Fuel type selection can be changed between Natural Gas and Vapour Propane by turning a valve on the heater.

#### High temperature downstream heaters

	FUEL TYPE		CONTROL TYPE		RECOMMENDED	INLET		
PART #	LIQUID PROPANE	NATURAL GAS	ON/OFF	HIGH/LOW	MODULATING	FAN	SIZE	ΒΤU ΟυΤΡυΤ
GGH-8371LO	х		х			5, 7, 10, 14, 15HP Low Speed	19.75" x 33.5"	200,000/2,450,000
GGH-8371LH	Х			х				200,000/2,450,000
GGH-8371LM	Х				x			200,000/2,450,000
GGH-8371NO		Х	х					200,000/2,350,000
GGH-8371NH		х		х				200,000/2,350,000
GGH-8371NM		Х			х			200,000/2,350,000
GGH-8372LO	Х		х				20, 25, 30, 40, 50HP 26" x 36.5" Low Speed	603,000/4,480,000
GGH-8372LH	Х			х				603,000/4,480,000
GGH-8372LM	Х				x	40, 50HP		603,000/4,480,000
GGH-8372NO		х	х					704,000/4,230,000
GGH-8372NH		х		х				704,000/4,230,000
GGH-8372NM		Х			x			704,000/4,230,000

Part numbers GGH-xxxxL/Nx represent the gas type L - Liquid Propane, N - Natural Gas

Part numbers GGH-xxxx0/H/M represent the control type: O - On/Off, H - High/Low, M - Modulating \*Maximum recommended air input temperature is 80°C or 140°F.

High temperature	gh temperature downstream axial heaters								
	FUEL	ТҮРЕ	THERMOSTAT CONTROLLED		BTU OUTPUT				
PART #	LIQUID PROPANE	NATURAL GAS		RECOMMENDED FAN					
GGH-8361LO	х		х	24" Axial	309,000/2,000,000				
GGH-8361NO		Х	х	24" Axial	309,000/2,000,000				
GGH-8362LO	Х		х	28" Axial	309,000/2,000,000				
GGH-8362NO		Х	х	28" Axial	309,000/2,000,000				

\*Maximum recommended air input temperature is 80°C or 140°F.





AGI is a leading provider of equipment solutions for agriculture bulk commodities including seed, fertilizer, grain, and feed systems with a growing platform in providing equipment and solutions for food processing facilities. AGI has manufacturing facilities in Canada, the United States, the United Kingdom, Brazil, India and Italy and distributes its products globally.